

ENGR 4421: Robotics II

PID Control

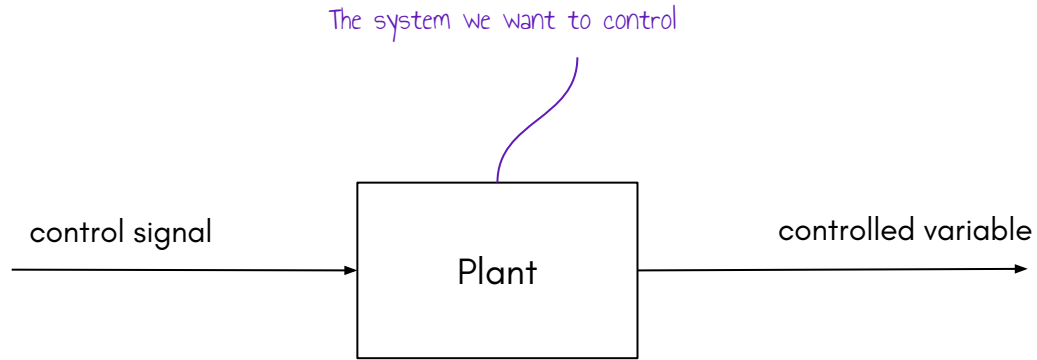
02/23/2025



Outline

- Open-Loop Control vs. Closed-Loop Control
- PID Control
 - Proportional Gain
 - Integral Gain
 - Derivative Gain

Open-Loop Control



handle pressing

Gas pump

volume

water flow

Bathtub

water level

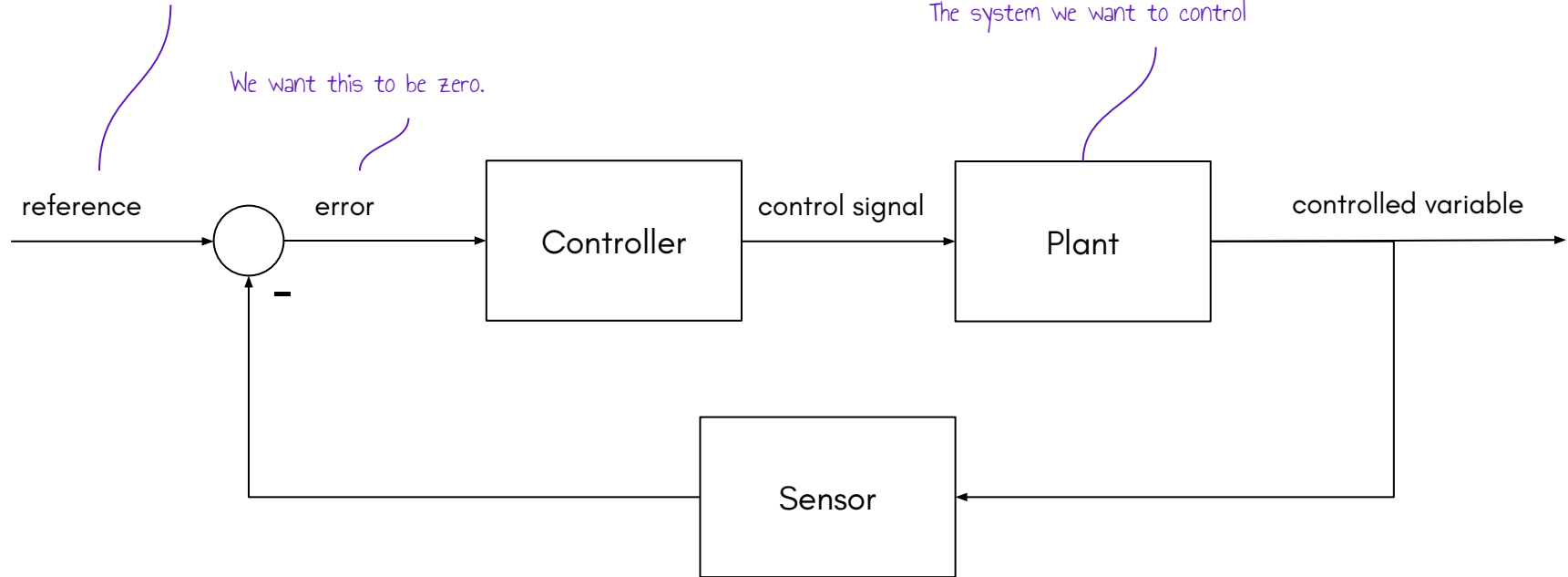
timed heating

Dryer

humidity

Closed-Loop/Feedback Control

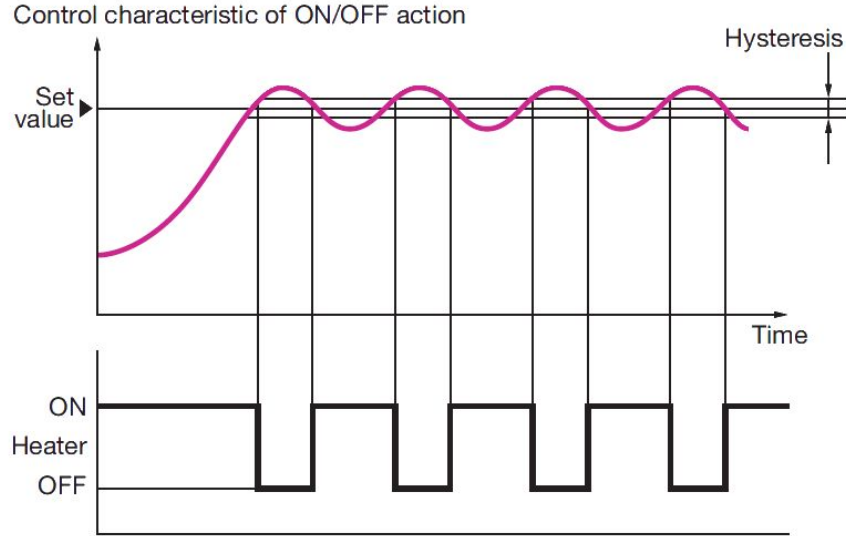
What we expect the controlled variable to be.



Some Control Scenarios

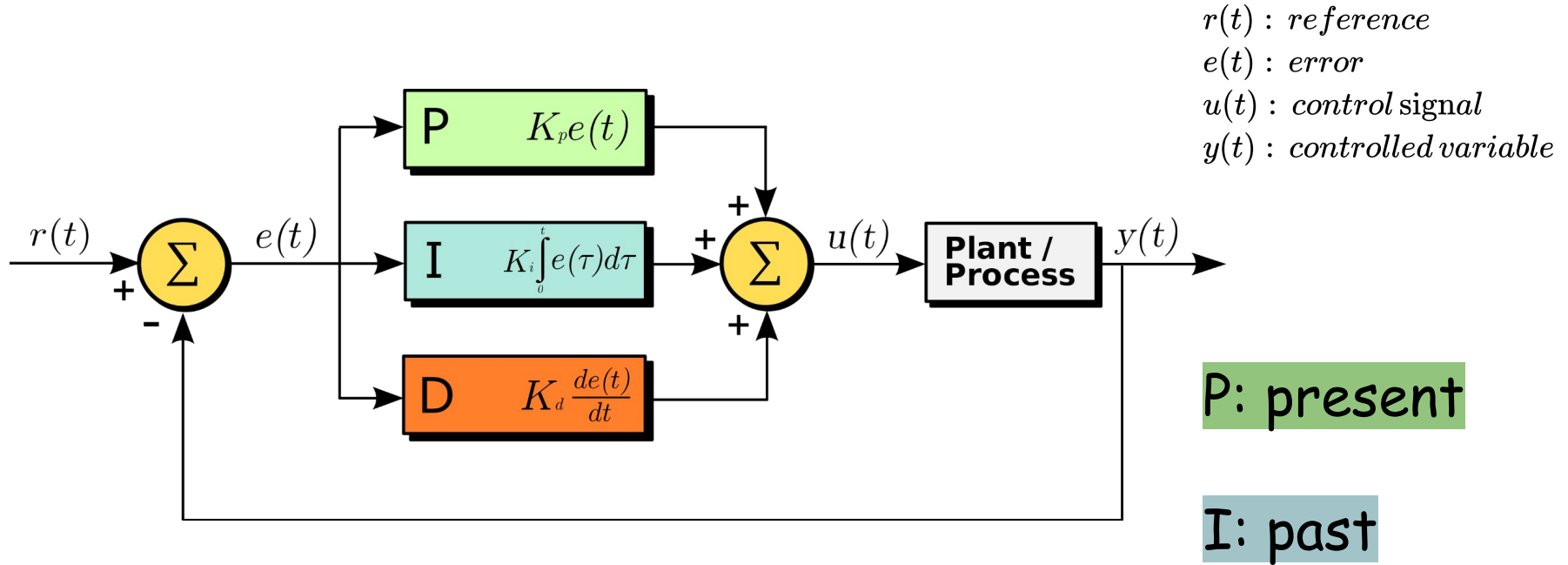
- A furnace trying to warm a room.
- A robotic arm trying to reach to a certain pose.
- A valve trying to control water flow..
- A cart trying to arrive to a destination point.
- A quadcopter trying to balance itself.
- A motor trying to reach desired speed.

Bang-Bang Control



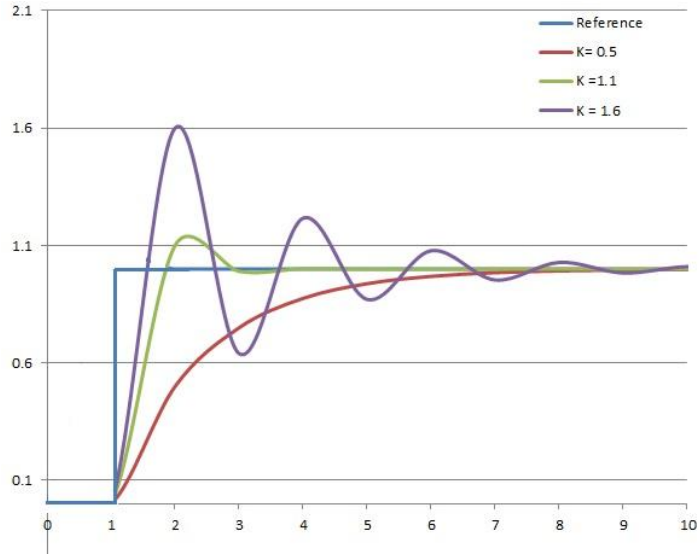
- On/Off control is simple.
- Set a reasonable hysteresis gap.
- Sudden high current/heating/expansion leads to wear-and-tear effect.

PID Controller



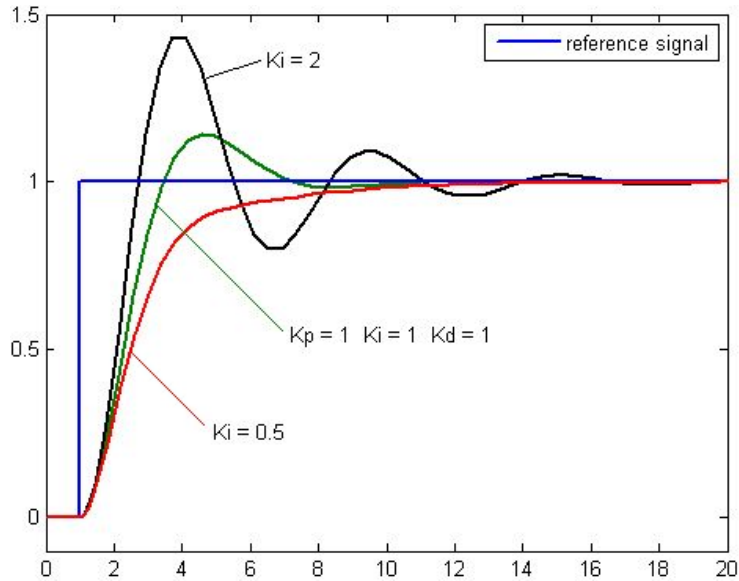
$$u(t) = K_p e(t) + K_i \int_0^t e(\tau) d\tau + K_d \frac{de(t)}{dt}$$

Proportional Gain



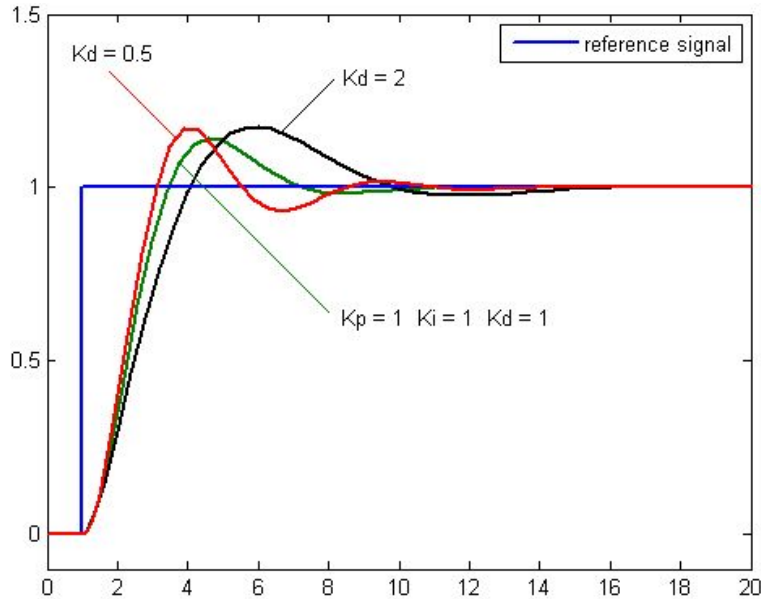
- Proportional gain is simple and can work out of the box in practice.
- Large K_p may cause oscillation.
- Output will have an offset from the set point if a non-zero input is required at that point.

Integral Gain



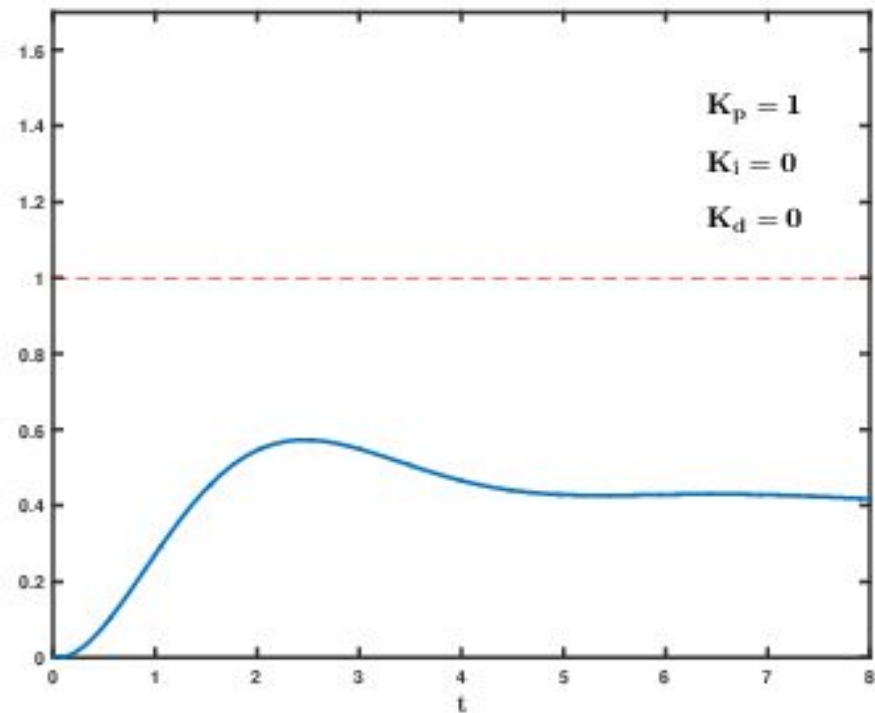
- Compare to K_p , K_i is usually a smaller factor.
- Need a reasonable error buffer size.
- You don't want to save errors at the beginning, set a threshold for K_i to kick in.
- Set point/reference may drastically changes, make sure to clean up the error buffer after that.

Derivative Gain



- Usually, K_p and K_i will do the job.
- K_d can help to stabilize the outcome.
- Set a time interval to calculate derivatives, the error exact one time step before could be noisy.

PID Putting together



Study Resources

- [Matlab Tech Talks](#)
- [DC Motor PID Speed Control](#)
- [Examples](#)